

3-SIDED FRAME ASSEMBLY

5 YEAR
LIMITED
WARRANTY

Completed Display



VID-3SBL3N16-BKY (shown)

16" Interchangeable Character LED Backlit Identification Display

****ALWAYS USE NEW HARDWARE****

ITEM	PART NUMBER	DESCRIPTION	QTY.
A	B3S-L-ASM-VID-BL3N16	Assembled Leg	3
B	B3S-LH-ASM-VID-BL3N16	Light Housing	3
C	B3S-B-VID-BL3N16	Base Plate	1
D	B3S-NF-ASM-VID-BL3N16	Number frame	3
E	B3S-T-VID-BL3N16	Top Plate	1
F	B3S-C-VID-BL3N16	Top Plate Mount (Center Frame)	1
G	3/8-16 x 3/4" SS Bolt	3/4" Stainless Steel Bolt	36
H	3/8-16 x 1" SS Bolt	1" Stainless Steel Bolt	9
I	3/8-16 SS Nut	3/8x16 Stainless Steel Lock Nut	45

***ASSEMBLY INSTRUCTIONS LOCATED ON NEXT PAGES**

ADDRESS:

2115 W. Mountain View Rd.
Phoenix, AZ 85021 USA

2677 192nd St. #107
Surrey, BC V3Z 3X1 CANADA

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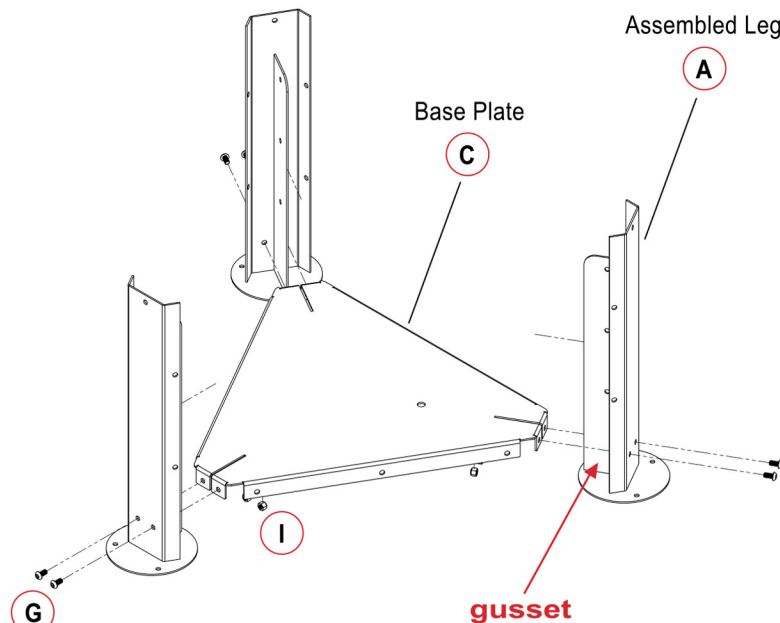
3-SIDED FRAME ASSEMBLY

VID-3SBL3N16-BKx

x = Reflective Color

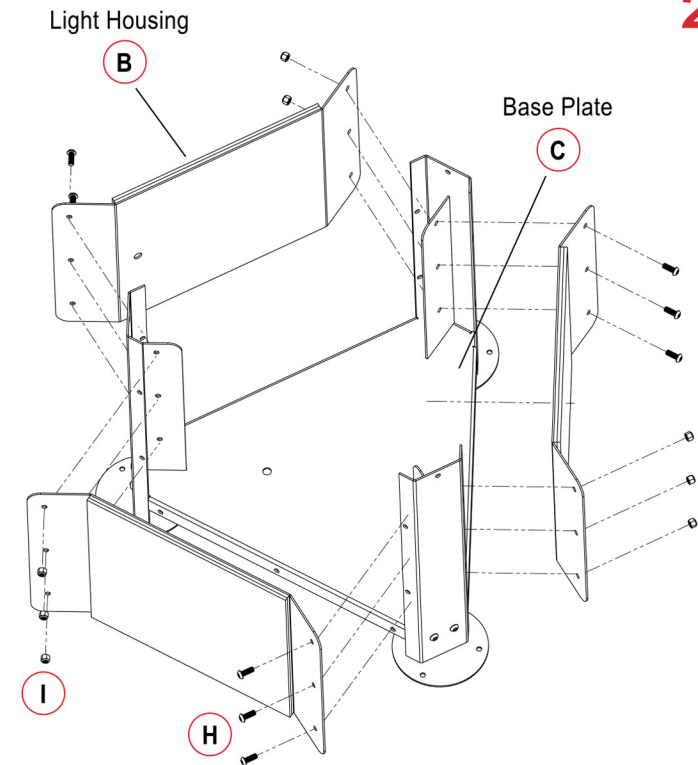
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1.



Hardware Needed: **G** - qty 6
I - qty 6

2.



Hardware Needed: **H** - qty 9
I - qty 9

CAUTION

If welding, each leg must be grounded before welding. The ground clamp must be attached as close to the weld as possible. The (gusset) in the diagram is the recommended grounding location.

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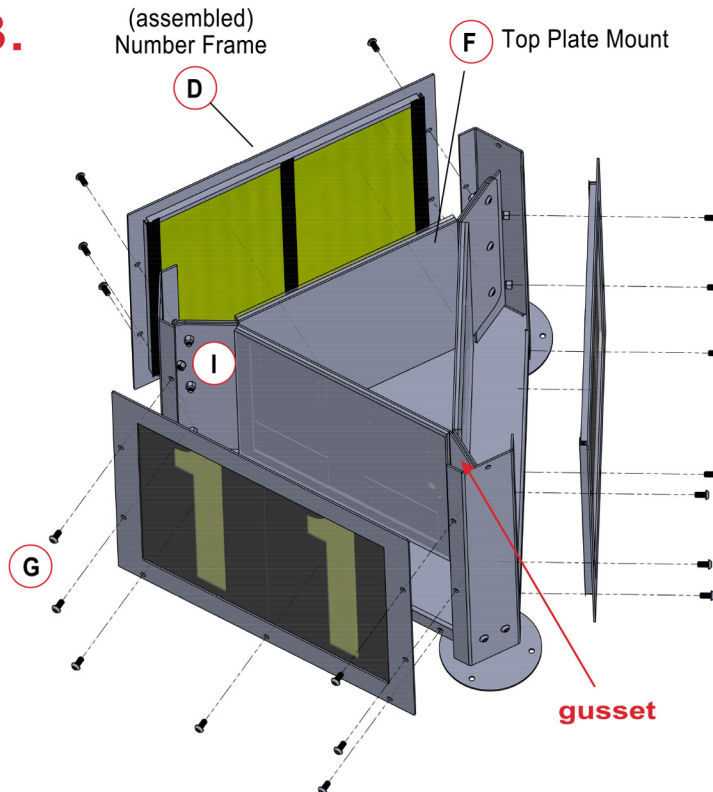
VID-3SBL3N16-BKx

x = Reflective Color

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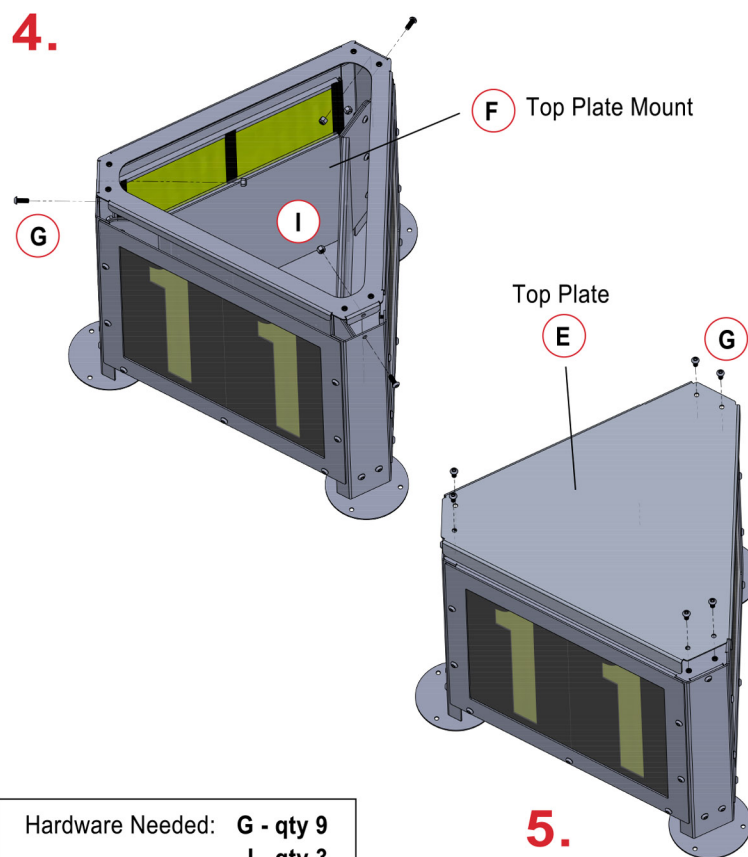
3.

(assembled)
Number Frame



Hardware Needed: **G** - qty 21
I - qty 21

4.



Hardware Needed: **G** - qty 9
I - qty 3

5.

CAUTION

If welding, each leg must be grounded before welding. The ground clamp must be attached as close to the weld as possible. The (**gusset**) in the diagram is the recommended grounding location.

GUIDE-NVIZN-3SBL3N16-AssemblyInstructions--pg1-RevA
Release Date: 9/29/20

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